



☐ Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Search

Create

Site Coordinator

Offline

Sites

OP1-ALL PRODUCTS ASIA GE

041-DISHWASHER AP 3

0W2-DISHWASHER CAMCO MONTREA

065-ELECTRIC WATER HEATERS

0V1-ELECTRO COMPONENT MEXICO

064-GAS WATER HEATERS

031-HOME LAUNDRY AP 1

Select the name of Site Coordinator to delete

Delete

Enter the name of Site Coordinator to be added

Add

FIG. 3

FIG. 2A

FIG. 2B

FIG. 2

2/8 +

FIG. 2A

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
- Remarks
- Disposition
- Documents
- Charge History

Select Primary Site

031 - Home Laundry AP 1 (AP1) ▼

Select Other Site

Add Other Site Delete Site

Dwg. No:

PT/Op.*:

Part Name:

Sub System:

Rev.*: 0

Rev.*: 0

Manufacturing Contacts

Authority	Name*	Title*
Initiator*	Just Glenn A(LC26367)	AQ Eng ▼
Site Coordinator*	▼	Proj Coord ▼
Dispositioner	<input type="text"/>	Find Design Eng ▼
Approver	<input type="text"/>	Find AQ Eng ▼
Quality Engineer	<input type="text"/>	Find AQ Eng ▼
	<input type="text"/>	Find

Add Contacts Delete Contacts

**Select one of the Two

Internal Mfg:

Supplier Code:

Supplier Type

Supplier Name

Street Address1*

Street Address2*

City/State/Country/Zip*

Supplier POC*

User No*

Bus Phone*

E-mail Address*

Related Suppliers

Supplier Code/Name	Type	Authority
Find		
Add Supplier Delete Supplier		

Parts Req For: No. of Samples:

Dimension*	<input type="radio"/> Yes <input checked="" type="radio"/> No	0
Laboratory*	<input type="radio"/> Yes <input checked="" type="radio"/> No	0
Appearance*	<input type="radio"/> Yes <input checked="" type="radio"/> No	0
Toxicity	<input type="radio"/> Yes <input checked="" type="radio"/> No	

← 200

FIG. 2A

← 200

T0707 "E0E000"

Tooling No.			
Cavity			
First Piece Type*		<input checked="" type="radio"/> Tooling <input type="radio"/> Productor	
Reason for FPR*			
Due Date (MM/DD/YY)*			
Send Samples T0*			
Project No.			
Purchase Order No.*			
**Select one of the Two	BCR		
	BCN		BCN Sheet No. 0
Capability Study,Gage R&R requirements – ADD required dimensions			
Cap Study,Gage R&R		Dimension	Sheet
			0
Add Documents		Delete Documents	
Required with first Piece Packet?			
Fpr Samples*		<input type="radio"/> Yes <input checked="" type="radio"/> No	
Process Flow/Map*		<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	
Quality Plan*		<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	
Required for CTQ	Capability Studies*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	
	Gage R&R*	<input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> On File	

1. * Indicates Required Fields
2. ** Indicates any one of the two fields is Required
3. Blue colored fields indicate Required fields

FIG. 2B

Worklist

Search

Create

Site Coordinator

Offline

Search Criteria

Search

Clear

First Piece Report Number

402

AND

Site

404

ALL

406

Base Drawing

Contact

Find

Supplier

Find

Internal Mfg

Project No

Sub System

BCN

BCR

Status

408

410

412

414

416

☐ Initiated
 ☐ Posted To Supplier
 ☐ Acknowledged By Supplier
 ☐ Waiting for Assignment
 ☐ Waiting For Disposition

FIG. 4

500

502

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Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of

Jane Doe Find

Refresh

Initiated(5)

Posted To Supplier(1)

Acknowledged By Supplier(1)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy		1895-78/0	526A/0	WIDGET		GEA	031	Initiated
Copy	310100003/1	4569-789/1	52/1	HOSE		GEA	031	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

504

FIG. 5

600

602

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Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of

Jane Doe Find

Refresh

Initiated(4)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy	410100003/1	/0	/0				041	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

Click Copy button to create a Design Report by copying an existing similar Report. (e.g., Making revisions).

FIG. 6

700

6/8

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Initiated
 Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

702

Item No	Appearance Description	Disp Code	Comment After

Fill-in any required text information.

User may work offline to complete text fields.

Add Row Delete Row

Submittals
 1 (Latest)
 Maintenance
 Initial Request
 Supplier Reply
 Measurement
 Supplier
 Dimension
 Appearance
 Lab
 Mfg.
 Dimension
 Appearance
 Lab
 Remarks
 Disposition
 Documents
 Charge History

FIG. 7

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Posted To Supplier
 Logged in As: Initiator, Site Coordinator, Dispositioner

Save Changes Cancel Changes Save Offline Print

Acknowledged Cancel Request

702

Item	Characteristics	Units	Nom	+Tol	-Tol	Sheet	Zone	OTC	Meas Equip	Disp Code

Fill-in any required numerical information.

Add Row Delete Row

Submittals
 1 (Latest)
 Maintenance
 Initial Request
 Supplier Reply
 Measurement
 Supplier
 Dimension
 Appearance
 Lab
 Mfg.
 Dimension
 Appearance
 Lab
 Remarks
 Disposition
 Documents
 Charge History

FIG. 8

FIG. 9

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□ □ □

Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Posted To Supplier

Logged in As: Initiator, Site Coordinator, Dispositioner

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
 - Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
 - Remarks
 - Disposition
 - Documents
 - Charge History

Remarks for the FPR

Exemplary Remark	Entered On	Entered By
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> Dimensions for cavity 1, 2, 3, only... will submit cav. 4 dimensions after reworked. </div> <div style="text-align: center; margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 2px 10px;">Supplier's Remark</div> <div style="text-align: center;">↓</div> <div style="border: 1px solid black; height: 30px; width: 100%; margin-top: 5px;"></div> </div>	02/02/01	L505271

FIG. 9

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□ □ □

Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Initiated

Logged in As: Initiator

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
 - Measurement
 - Supplier
 - Dimension
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 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
 - Remarks
 - Disposition
 - Documents
 - Charge History

First Piece Report Status

Dimension

Laboratory

Appearance

Definitions of toxicity code, for example.

*Dimensioner should complete before sending to approver. (Use drop-down boxes.)

EL/Dev#

of Parts

Part Used On

Program Name

Program Desc

Sub Component

FIG. 10

1100

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Initiated
 Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
 - Remarks
 - Disposition
- Documents ← Attach Documents
- Charge History

Description

Updated By

Last Updates

Opens File Menu

ADD 1002

Allows user to add documents, e.g., Capability Study, Gage R&R, Quality Plans, etc. The appropriate data requirement fields will be checked yes, if any of these documents are required.

FIG. 11

1200

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1
 Status: Initiated
 Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

- Submittals
 - 1 (Latest)
- Maintenance
 - Initial Request
 - Supplier Reply
- Measurement
 - Supplier
 - Dimension
 - Appearance
 - Lab
 - Mfg.
 - Dimension
 - Appearance
 - Lab
 - Remarks
 - Disposition
- Documents
- Charge History ← Revision History

Allows tracking who made revisions, when, and what changes were made.

Changes	Updated By	Updated On
ADD SITE=041	John Doe	2001-01-24
ADD CONTACT=L5052711	John Doe	2001-01-24
STATUS=Initiated	John Doe	2001-01-24

FIG. 12